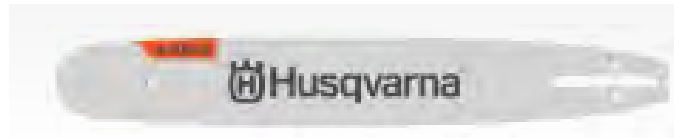
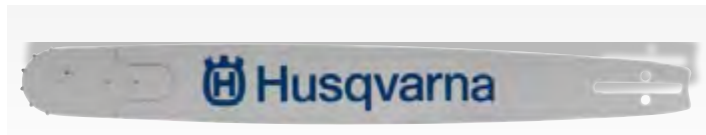


# HUSQVARNA CUTTING EQUIPMENT GUIDE 2019



## LAMINATED BARS WITH NOSE SPROCKET

The gentle curve and small nose radius reduce the risk of kickback and facilitates good cutting control. Coated bars to protect against scratches and corrosion. Available in 3/8" mini (10 - 16") and .325" mini (10-16").



## SOLID BARS WITH REPLACEABLE TIP

Recommended for use with long bars to reduce load on the bar tip. The load is transferred to the high-quality roller bearing. The bars are coated to protect against scratches and corrosion. Replaceable tip is available as a spare part. Available with 3/8" chain pitch in lengths 18-28".



## HUSQVARNA X-Cut™ SP33G

Semi-chisel pixel .325" 1.3 mm chain developed and manufactured by Husqvarna. Low kick guard, narrow kerf, low stretch and bumper drive link. Developed for demanding professional use on mid-size chainsaws, up to 55 cc. Original equipment on most Husqvarna 550 XP® chainsaws.

**NEW**

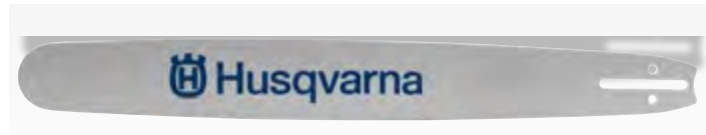


## HUSQVARNA X-Cut™ C85

An advanced, full chisel, high performance 3/8" 1.5 mm chain for full-time professional forestry saws, made entirely by Husqvarna to ensure you get the best possible output from your chainsaw. With its outstanding durability and cutting efficiency, a sharpness that lasts and low stretch, it gives you better results, less need for maintenance and lower costs.

## X-FORCE™ BARS

The X-Force™ laminated bars offer easier maintenance and increased productivity. Depending on the model, these benefits come from features such as updated profiles, larger nose sprocket, cutouts in the centre plate, additional bearings, supported shields, and the removal of the grease hole. Available in 3/8" (15-20"), 3/8" mini (12-16") and .325" (13-20").



## HUSQVARNA SOLID BARS

Solid bars are used for hard species of timber, thick bark and in very sandy, dusty or sooty conditions. The bars are coated to protect against scratches and corrosion. Available in .404" ( 24-42") and 3/8" (18-28").



## CARVING SMALL BAR MOUNT

Carving bars have a smaller nose radius and are suitable for sculpting and other precision work. Available in 1/4" (10-12").

**NEW**



## HUSQVARNA X-Cut™ S93G

The semi chisel 3/8" mini 1.3 mm S93G chain is developed to fit smaller chainsaws like the 100- and 200-series or arborist top-handle saws. Optimized geometry and grinding provides high cutting speed. High cutting efficiency balanced against the available power from the chainsaw will enable a smooth and precise cut.

**NEW**



## HUSQVARNA X-Cut™ SP21G

SP21G is a semi chisel .325" mini 1.1 mm chain especially developed to increase the cutting speed and efficiency for full-time professional use battery chainsaws. The chain is energy efficient and the optimized geometry delivers a consistently smooth cut, excellent bore cut as well as improved handling and manoeuvrability.

# USING DIFFERENT CHAINS

Husqvarna offers a wide range of chains for different needs. [Find more information and chains on our website.](#)

## 1/4" CHAINS, RECOMMENDED UP TO 38 CC

Extremely lightweight chain for smooth, clean cuts. Has micro chisel cutters.

## PIXEL 3/8" MINI

Recommended for battery saws. Lightweight, low-kickback chain which requires less power.

## 3/8" MINI CHAINS, RECOMMENDED UP TO 45 CC

A chain with low vibrations for woodcutters who use smaller-size saws in high production environment or for top-handle petrol-powered arborist saws. Available in low-kickback version.

## PIXEL .325" CHAINS, RECOMMENDED FOR 35 - 55 CC

Developed to meet the specific needs of today's lightweight chainsaws. Cuts narrow kerf, which requires less power. Low kickback and low-vibration features with micro chisel cutters. Not recommended for heavy-duty work e.g in storm damaged forest.

## .325" CHAINS, RECOMMENDED FOR 35 - 60 CC AND BATTERY SAWS

High-performance, low-vibration chain with semi or micro chisel cutters. Ideal for demanding conditions. The .325" mini pixel chain is ideal for improved handling and precision for battery saws.

## 3/8" CHAINS, RECOMMENDED FOR 50 - 100 CC

Professional Chisel cutters for high-production cutting of clean wood and Semi-Chisel cutters for fast cutting and easy sharpening. The Chisel cutter is available as a square ground for professional use.

## .404" CHAINS, RECOMMENDED FOR 85 CC AND LARGER

A big-timber chain in three variants, designed for professional users. Chisel cutters for users who need high production and who cut clean wood with larger-size chainsaws. Micro Chisel cutters for fast cutting and easy sharpening. Fully rounded Chipper variant for excellent performance, easy sharpening and edge-holding durability.

## RIPPING CHAINS

Chains with special factory grind for making dimensional boards and planks from larger timbers by cutting parallel to the wood grain.

## BAR AND CHAIN KIT

Kit containing one X-Force™ bar with small bar mount and two chains. 13", 1.5 mm, 593 14 01-01. 15", 1.5 mm, 593 14 01-02. 13", 1.3 pixel, 593 14 05-01. 15", 1.3 pixel, 593 14 05-02.

# PRODUCT GUIDE - GUIDE BARS AND CHAINS

SMALL BAR MOUNTING POINT										LARGE BAR MOUNTING POINT																									
530IPX/530IP4/530IPT5	115IPT4	T525	T435	T540 XP®	525P4S/525P5S	525PT5S	420EL/418EL	120I	535 XP®/330I	T535I XP®	120 Mark II/120e Mark II	135 Mark II/130	439	440/440e/435/435e	450/450e/445/445e	543 XP®	550 XP® Mark II/545 Mark II	460 Rancher/455 Rancher/455e Rancher	560 XP®/555	562 XP®	372 XP®/365	572 XP®/565	390 XP®	395 XP®	3120 XP®	CHAIN MODEL	BAR LENGTH	CHAIN PITCH	GAUGE	BAR	CHAIN				
<b>LAMINATED BAR WITH NOSE SPROCKET</b>																																			
●	●																											H00	10"/25 cm	1/4"	.050"/1.3 mm	575 8422-58	501 8440-58		
●	●																												H00	12"/30 cm	1/4"	.050"/1.3 mm	575 8422-64	501 8440-64	
●																													H00	12"/30 cm	1/4"	.050"/1.3 mm	579 5590-68	501 8440-68	
																													H37	10"/25 cm	3/8" mini	.050"/1.3 mm	505 8916-40	576 9365-40	
																													H38	10"/25 cm	3/8" mini	.043"/1.1 mm	501 9595-40	581 8079-40	
																													H38	12"/30 cm	3/8" mini	.043"/1.1 mm	501 9595-45	581 8079-45	
																													H38	14"/35 cm	3/8" mini	.043"/1.1 mm	501 9595-52	581 8079-52	
																													X-Cut™ SP21G	10"/25 cm	.325" mini	.043"/1.1 mm	593 9141-46	593 9143-46	
																													X-Cut™ SP21G	12"/30 cm	.325" mini	.043"/1.1 mm	593 9141-51	593 9143-51	
																													X-Cut™ SP21G	14"/35 cm	.325" mini	.043"/1.1 mm	593 9141-59	593 9143-59	
●	●																												H37	10"/30 cm	3/8" mini	.050"/1.3 mm	585 8291-40	576 9365-40	
●																													H37	12"/30 cm	3/8" mini	.050"/1.3 mm	585 8291-44	576 9365-44	
																													X-Cut™ S93G	10"/25 cm	3/8" mini	.050"/1.3 mm	501 9592-40	585 4042-40	
																													X-Cut™ S93G	12"/30 cm	3/8" mini	.050"/1.3 mm	501 9592-45	585 4042-45	
																													X-Cut™ S93G	14"/35 cm	3/8" mini	.050"/1.3 mm	501 9592-52	585 4042-52	
																													X-Cut™ S93G	16"/40 cm	3/8" mini	.050"/1.3 mm	501 9592-56	585 4042-56	
																													H37	12"/30 cm	3/8" mini	.050"/1.3 mm	501 9592-45	576 9365-45	
																													H37	14"/35 cm	3/8" mini	.050"/1.3 mm	501 9592-52	576 9365-52	
																													H37	16"/40 cm	3/8" mini	.050"/1.3 mm	501 9592-56	576 9365-56	
<b>LAMINATED BAR WITH NOSE SPROCKET X-FORCE™</b>																																			
																													X-Cut™ S93G	12"/30 cm	3/8" mini	.050"/1.3 mm	582 2076-45	585 4042-45	
																														X-Cut™ S93G	14"/35 cm	3/8" mini	.050"/1.3 mm	582 2076-52	585 4042-52
																														X-Cut™ S93G	16"/40 cm	3/8" mini	.050"/1.3 mm	582 2076-56	585 4042-56
																														H38	14"/35 cm	3/8" mini	.043"/1.1 mm	582 2074-52	581 8079-52
																														X-Cut™ SP33G	13"/33 cm	.325"	.050"/1.3 mm	582 0753-56	581 6431-56
																														X-Cut™ SP33G	15"/38 cm	.325"	.050"/1.3 mm	582 0753-64	581 6431-64
																														X-Cut™ SP33G	16"/40 cm	.325"	.050"/1.3 mm	582 0753-66	581 6431-66
																														X-Cut™ SP33G	18"/45 cm	.325"	.050"/1.3 mm	582 0753-72	581 6431-72
																														X-Cut™ SP33G	20"/50 cm	.325"	.050"/1.3 mm	582 0753-80	581 6431-80
																														H25	13"/33 cm	.325"	.058"/1.5 mm	582 0869-56	501 8404-56
																														H25	15"/38 cm	.325"	.058"/1.5 mm	582 0869-64	501 8404-64
																														H25	16"/40 cm	.325"	.058"/1.5 mm	582 0869-66	501 8404-66
																														H25	18"/45 cm	.325"	.058"/1.5 mm	582 0869-72	501 8404-72
																														H25	20"/50 cm	.325"	.058"/1.5 mm	582 0869-80	501 8404-80
																														X-Cut™ C85	15"/38 cm	3/8"	.058"/1.5 mm	585 9434-56	581 6266-56
																														X-Cut™ C85	16"/40 cm	3/8"	.058"/1.5 mm	585 9434-60	581 6266-60
																														X-Cut™ C85	18"/45 cm	3/8"	.058"/1.5 mm	585 9434-68	581 6266-68
																														X-Cut™ C85	20"/50 cm	3/8"	.058"/1.5 mm	585 9434-72	581 6266-72
																														X-Cut™ C85	15"/38 cm	3/8"	.058"/1.5 mm	585 9508-56	581 6266-56
																														X-Cut™ C85	16"/40 cm	3/8"	.058"/1.5 mm	585 9508-60	581 6266-60
																														X-Cut™ C85	18"/45 cm	3/8"	.058"/1.5 mm	585 9508-68	581 6266-68
																														X-Cut™ C85	20"/50 cm	3/8"	.058"/1.5 mm	585 9508-72	581 6266-72
																														H42	15"/38 cm	3/8"	.058"/1.5 mm	585 9434-56	501 8414-56